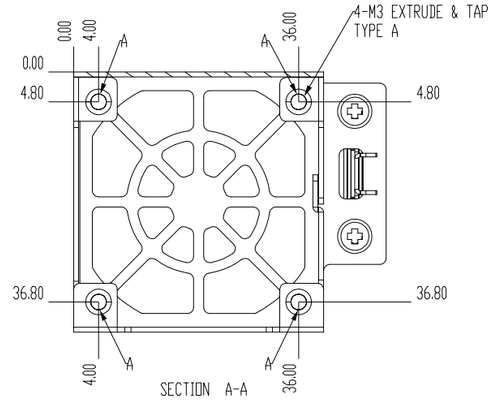
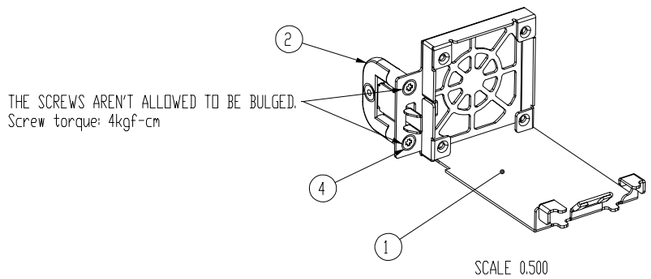
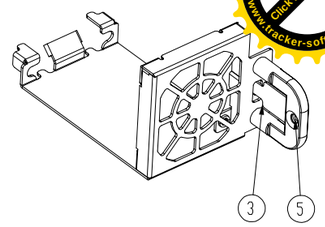
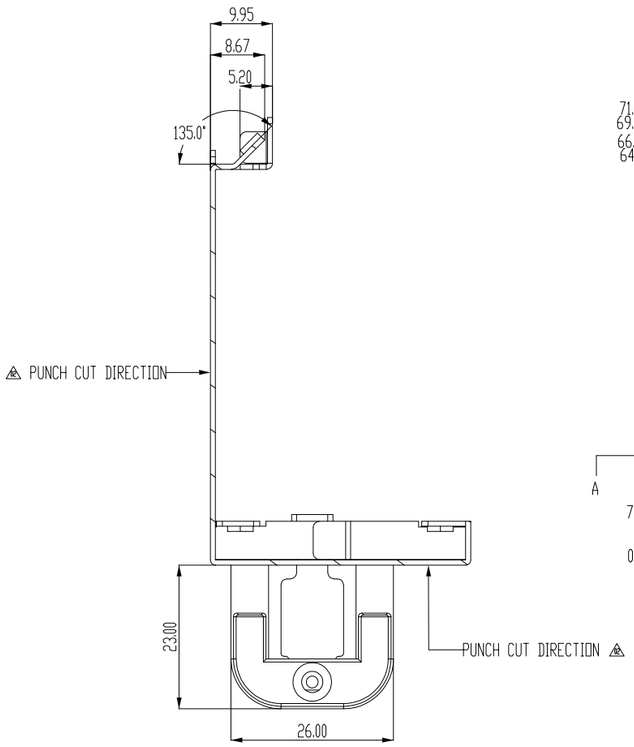
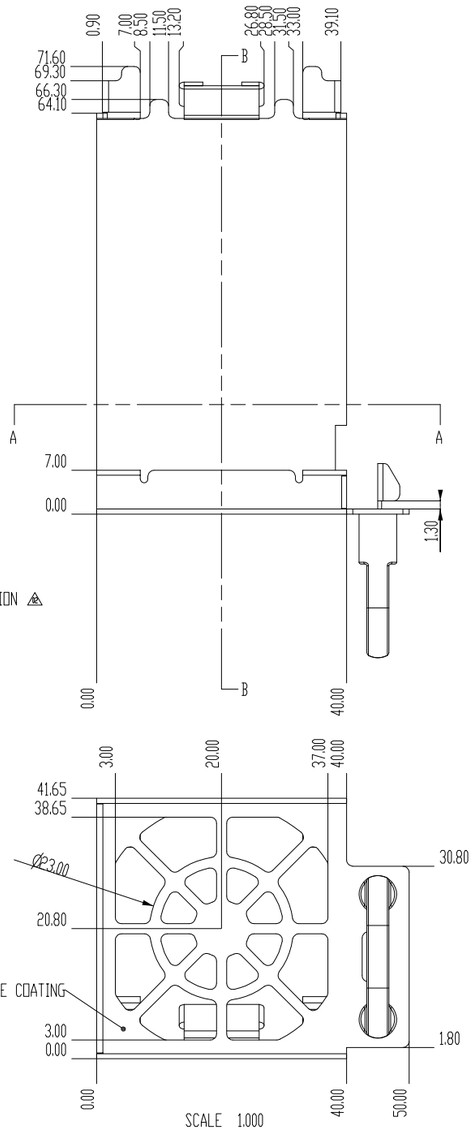
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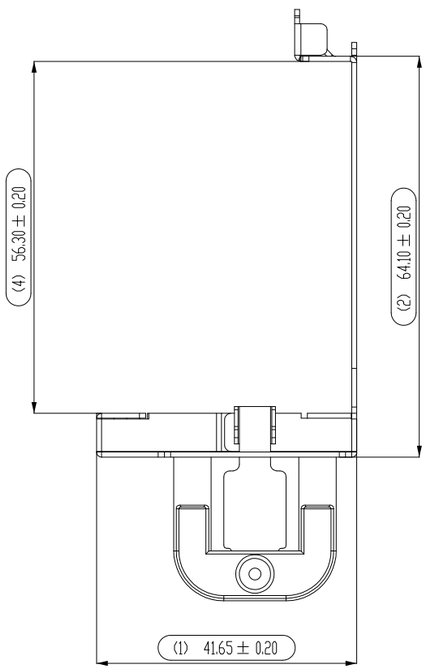


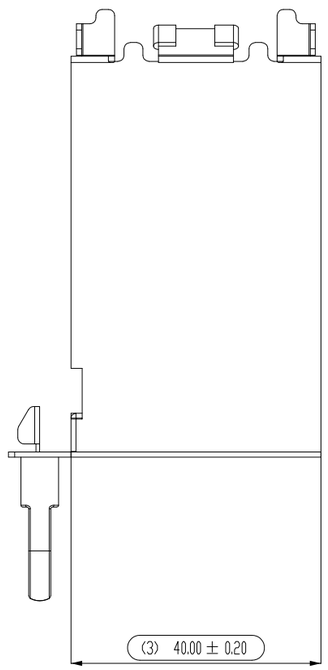


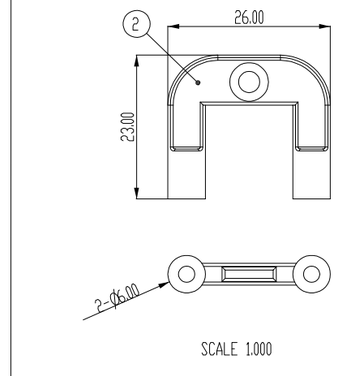


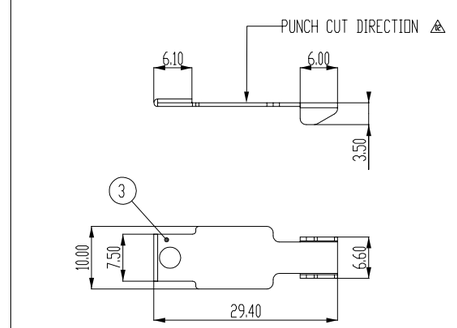












NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(4) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARITICAL APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

ITEM	Q'Y	DESCRIPTION	SUPPLIER
1	1	FAN TRAY-BRACKET,SGCC 0.8T	TIMSON
2	1	FAN TRAY-HANDLE,SABIC PC+ABS C6600 UL94-V0,COLOR:PANTONE 375C	TIMSON
3	1	FAN TRAY-SPRING,SUS301 H=380 0.6T	TIMSON
4	2	SCREW,05-XIT-M3-6-NI-E	BIFU/QUANYING
5	1	RIVET,05-RI-5D-2.9-ZI-E	TIMSON

Reason			
This document and the technical data disclosed are proprietary to Accton Tech. Corp. and shall not be duplicated, used, released,or disclosed without expressed written permission.	12	ADD PUNCH CUT DIRECTION / MODIFY THE NOTES AND BOM LIST	
	10	ADD SILVER PEN AREA DEFINITION	
	.	.	
	.	.	
	.	.	
	ZONE	DESCRIPTION	

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
ROUGHNESS	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

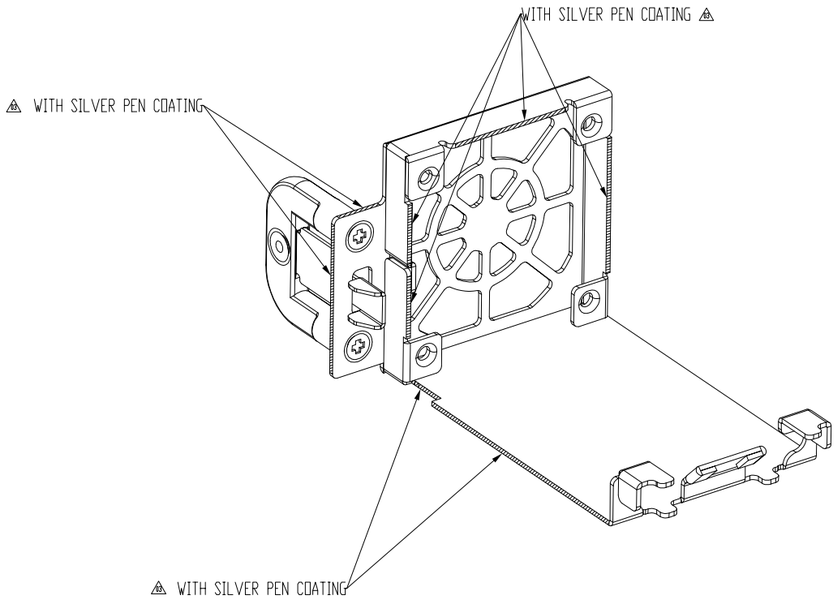
FINISH.
COATING:NO
PRINTING:NO

PART NO. 123400001101A
SCALE 1/1
UNIT MM ~~(IN)~~
DESIGN Curtis 20-JUN-16
MATERIAL SGCC T=0.8mm

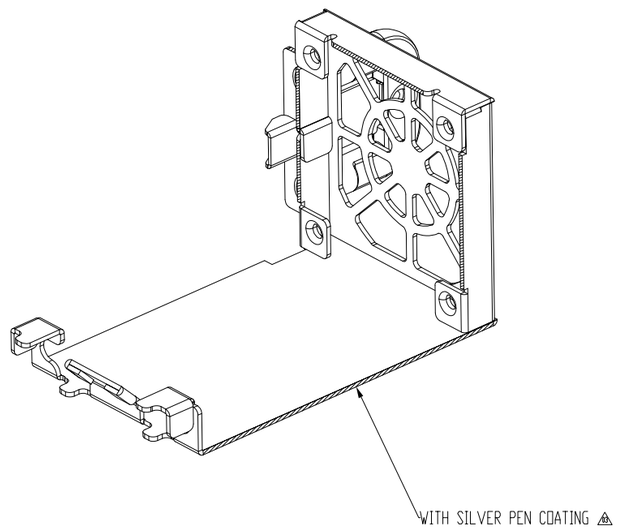
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DWG. TITLE. FAN TRAY BRACKET ES7632BT-0415-168FB
SHEET 1/2
REV. 03
SIZE A3

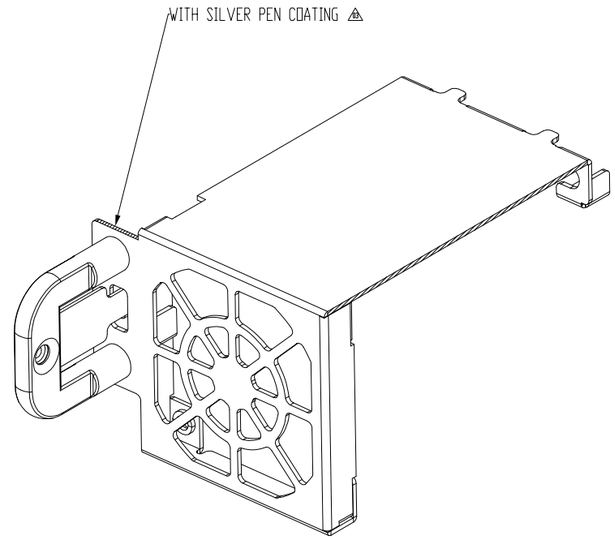
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SCALE 1.000



SCALE 1.000



SCALE 1.000

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Reason		
	.	.
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	ZONE	DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°	GRADE / DIM	0	1	2	3	4	5
	0------16	0.05	0.1	0.15	0.2	0.2	0.5
	16------63	0.05	0.15	0.2	0.3	0.3	0.8
ROUGHNESS	63------250	0.05	0.2	0.25	0.4	0.5	1.2
	250------500	0.1	0.25	0.3	0.6	0.8	1.8
	500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123400001101A
SCALE 1/1
UNIT MM ~~(IN)~~
DESIGN Curtis 20-JUN-16
MATERIAL SGCC T=0.8mm

facebook

DWG. TITLE. FAN TRAY BRACKET ES7632BT-0415-168FB
SHEET 2/2
REV. 03
SIZE A3